

I claim:

1. Footwear comprising:
 - an upper;
 - an outsole;
 - a cushioned insert having a bottom extension;
 - an insole having at least one opening therein, said insole being configured to accommodate the bottom extension of the cushioned insert; and
 - a covering over said at least one opening.
2. Footwear as recited in claim 1 wherein the outsole is formed of injectable material.
3. Footwear as recited in claim 1 wherein the covering over the insole opening is an expandable material.
4. Footwear as recited in claim 1 wherein the bottom extension on said cushioned insert comprises a heel portion.
5. Footwear as recited in claim 4 wherein the insole opening, with the covering thereon, is in a backpart section of the insole and receives the heel portion of the cushioned insert.
6. Footwear as recited in claim 5 wherein the covering over the insole opening is an expandable material.
7. Footwear as recited in claim 6 wherein the outsole has an opening for receiving the lower heel portion of the cushioned insert.
8. Footwear as recited in claim 1 wherein the insole opening is in a forepart section

and receives a front portion of the cushioned insert.

9. Footwear as recited in claim 8 wherein the covering over the insole opening is an expandable material.
10. Footwear as recited in claim 8 wherein the outsole has an opening for receiving the lower heel portion.
11. Footwear comprising:
 - an upper;
 - an outsole;
 - an insole having at least one opening therein, and
 - a covering over said at least one opening.
12. Footwear as recited in claim 11 wherein the outsole is formed of injectable material.
13. Footwear as recited in claim 11 wherein the covering over the insole opening is an expandable material.
14. Footwear as recited in claim 11 wherein the bottom extension on said cushioned insert comprises a heel portion.
15. Footwear as recited in claim 13 wherein the insole opening, with the covering thereon, is in a backpart section and receives the heel portion of the cushioned insert.
16. Footwear as recited in claim 15 wherein the covering over the insole opening is an expandable material.
17. Footwear as recited in claim 11 wherein the insole opening is in a forepart section and receives a front portion of the cushioned insert.

18. Footwear as recited in claim 17 wherein the covering over the insole opening is an expandable material.
19. Footwear as recited in claim 17 wherein the outsole has an opening for receiving the lower heel portion.
20. Footwear comprising an insole, said insole including a peripheral outer portion formed of a first material and an inner portion surrounded by the peripheral outer portion and formed of a second material.
21. Footwear as recited in claim 20 wherein the second material is an expandable material.
22. Footwear as recited in claim 20 in which the peripheral outer portion and the inner portion are in a forepart section of the insole.
23. Footwear as recited in claim 22 wherein the second material is an expandable material.
24. Footwear as recited in claim 20 in which the peripheral outer portion and the inner portion are in a backpart section of the insole.
25. Footwear as recited in claim 24 wherein the second material is an expandable material.
26. Footwear comprising an insole, said insole including a forepart section having a peripheral outer portion formed of a first material and an inner portion surrounded by the peripheral outer portion and formed of a second material, and a backpart section having a peripheral outer portion formed of a first material and an inner portion surrounded by the peripheral outer portion and formed of a second material.

27. Footwear as recited in claim 26 wherein the second material in the forepart section and the second material in the backpart section are an expandable material.
28. Footwear comprising:
 - an upper;
 - an outsole formed of polyurethane; and
 - an insole having at least one opening therein
29. An insole for use in footwear, said insole including a forepart section having a peripheral outer portion formed of a first material and an inner portion surrounded by the peripheral outer portion and formed of a second material, and a backpart section having a peripheral outer portion formed of a first material and an inner portion surrounded by the peripheral outer portion and formed of a second material.
30. An insole as recited in claim 28 wherein the second material in the forepart section and the second material in the backpart section are an expandable material.
31. A method for producing footwear comprising the steps of:
 - a) providing an upper;
 - b) providing an insole having a covered opening; and
 - c) providing an outsole on said footwear.
32. A method for producing footwear as recited in claim 30 and forming the outsole of injectable material.